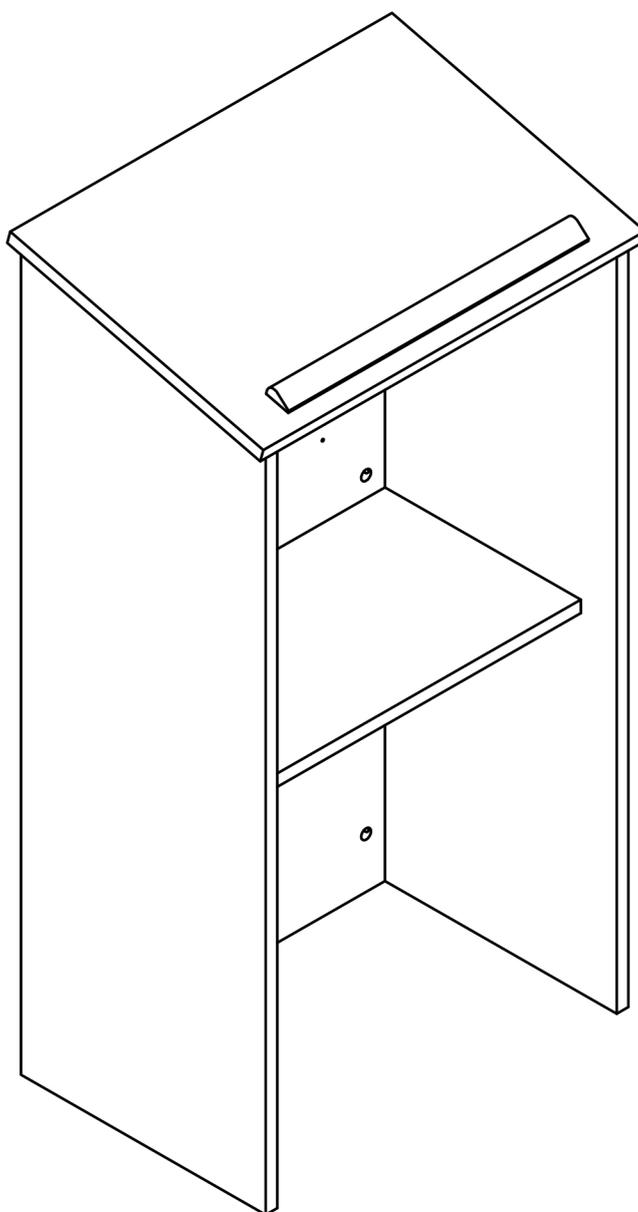


READY2GO

ASSEMBLY INSTRUCTIONS
R20-ADDRESS



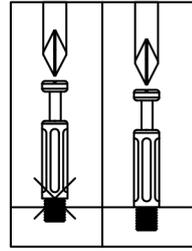


Turn clockwise to lock cam with bolt.

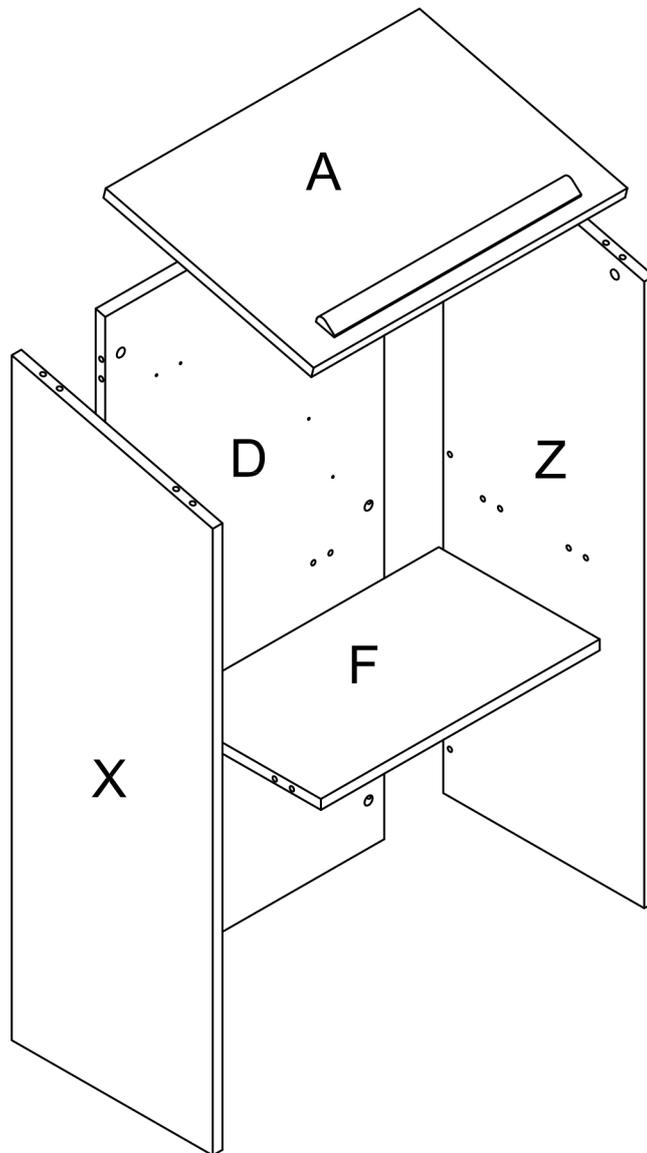


The arrow direction=front

Incorrect Correct



Screw cam bolts all the way in.



PARTS LIST

ITEM	DESCRIPTION	QTY.	PACK.
A	Top panel	1	1 OF 1
D	Back panel	1	1 OF 1
X	Left side panel	1	1 OF 1
Z	Right side panel	1	1 OF 1
F	Shelf	1	1 OF 1

PARTS LIST

ITEM	DESCRIPTION	QTY.	ITEM	DESCRIPTION	QTY.
c1	6*35 Cam Bolt	12	c2	($\frac{5}{8}$ ") Cam Cover	12
d1	8*30 Dowel pin	10			



c1 6*35 Cam Bolt-12



d1 8*30 Dowel Pin-10



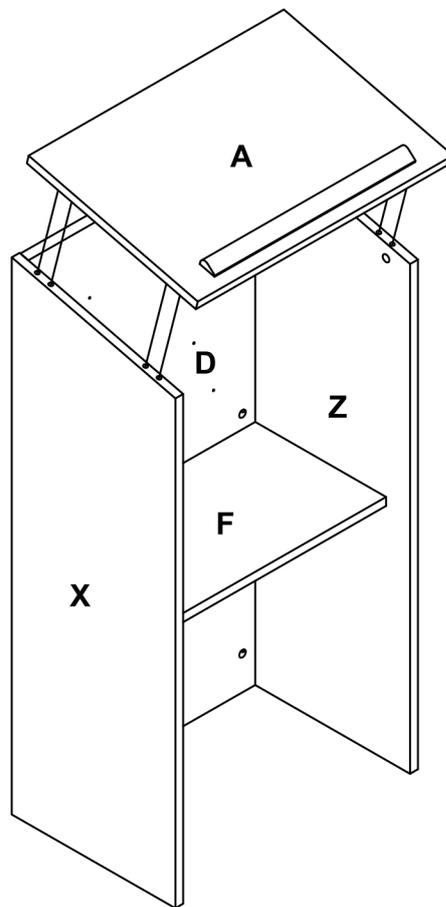
c2 ($\frac{5}{8}$ ") Cam Cover-12

Pre-installed parts



c1 Cam

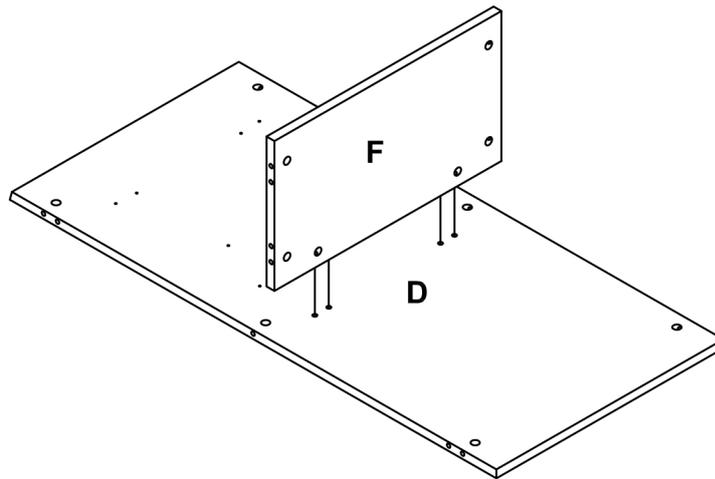
STEP 4



Panel A assembly.

1. Insert cam bolts on panel X and Z into cams on panels D and F and tighten in a clockwise direction as illustrated above.

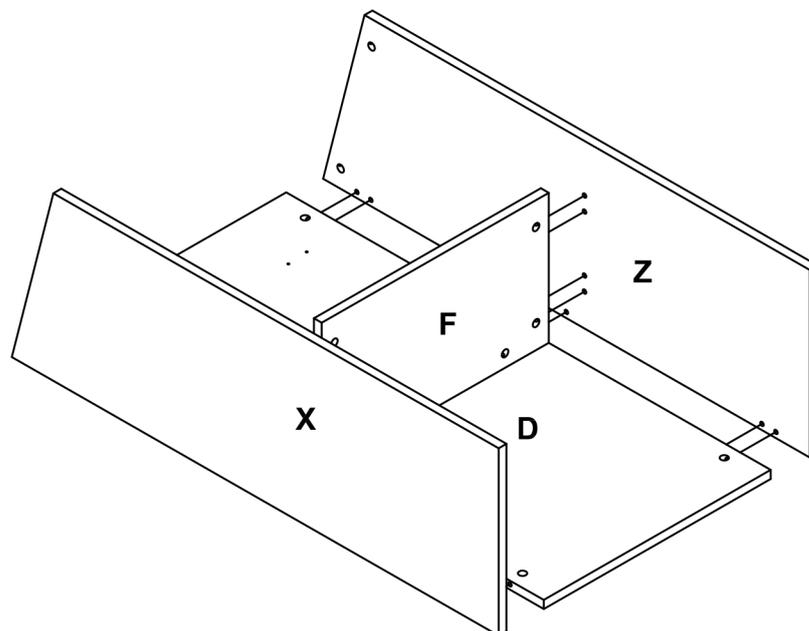
STEP 2



Panel F and D assembly.

1. Insert cam bolts on panel D into cams on panels F and tighten in a clockwise direction as illustrated above.

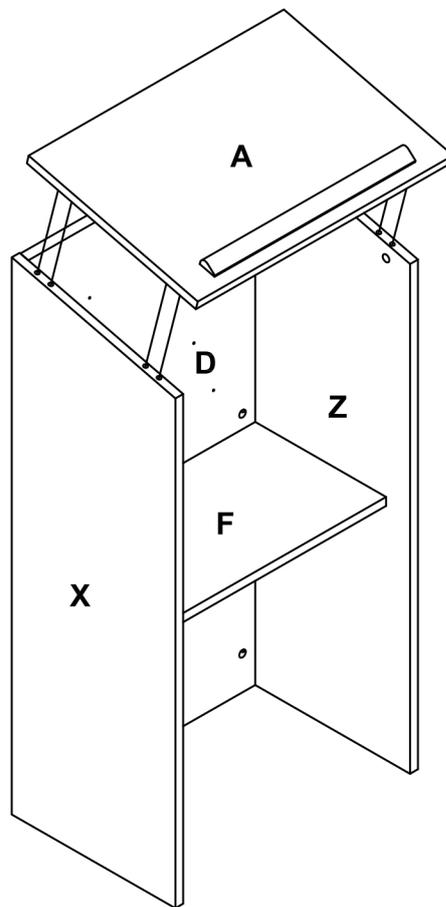
STEP 3



Panel X and Z assembly.

1. Insert cam bolts on panel X and Z into cams on panels D and F and tighten in a clockwise direction as illustrated above.

STEP 4



Panel A assembly.

1. Insert cam bolts on panel X and Z into cams on panels D and F and tighten in a clockwise direction as illustrated above.